

# Work Order ID 62737

October 7, 2010 8:05:57 AM



Page 1

Item ID: D206-628-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 10/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: [Signature] Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-023 CHG 003

5 10/10/08 HJL BG 10-10-07

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/10/07 SP (24)

120

0.00



QC4- 100% Inspect kits for completeness

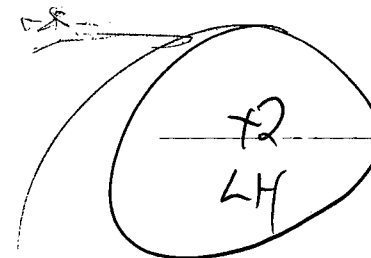
QC

Memo

0.00

Quality Control

5 10/10/08



**Work Order ID 62737**

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Item ID: D206-628-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 10/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-628-023 Location: _____ PPP Rev: <u>G</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*10/10/12* *(2)*

*10/10/12* *MF*

*10-10-12*

*[Signature]*

*[Signature]*

*[Signature]*

# Picklist Print

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Work Order ID: 62737

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A BOLT		Purchased	No			120	Each	1,662.000	3	6		10/10/10	
----------------	--	-----------	----	--	--	-----	------	-----------	---	---	--	----------	--

Location	Loc Qty	Loc Code
ST245	32	
109061	5	
110139	27	
ST303	42	
115438	42	
ST350	1588	
114108	14	
114416	12	
114523	2	
115300	560	
115589	1000	

AN4C14A Bolt		Purchased	No			120	Each	103.0000	4	8		10/10/10	
-----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	----------	--

Location	Loc Qty	Loc Code
ST358	103	
111902	33	
115787	40	
115835	30	

# Picklist Print

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Work Order ID: 62737

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

AN4C15A

Purchased

No

120

Each

159.0000

8

16



Bolt

## Location

## Loc Qty

## Loc Code

ST358

159

114442

4

114523

5

115457

50

115835

100

3  
3  
8

AN960C10

NAS1149C0363

Purchased

No

120

Each

0.0000

3

6



WASHER

AN960C416L

Purchased

No

120

Each

276.0000

24

48



WASHER

## Location

## Loc Qty

## Loc Code

FG

44

104925

44

ST346

232

106785

10

107008

10

111359

16

112828

155

69220

41

16  
32

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Shop Packet Print

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# Picklist Print

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Page 3

Work Order ID: 62737

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

D2731-7  
Mounting Lug

Manufactured No

120 Each

55.0000



4

8

10/10/10

## Location

## Loc Qty

## Loc Code

ST420

16

60996

16

ST470

39

59202

15

61653

24

D2732  
Rubber Extrusion

Manufactured No

120 f

224.4157



2

4

10/10/10

## Location

## Loc Qty

## Loc Code

ST412

224.415737

43118

2.5

56516

221.915737

(D2732-030) Cut (8) at 3.00"

D2842-041

Manufactured No

120 Each

2.0000



1

2

61045

10/14/10

(2)

## Location

## Loc Qty

## Loc Code

ST

2

61045

2

D2844-1

Manufactured No

120 Each

1.0000



2

4

61402

10/14/10

## Location

## Loc Qty

## Loc Code

ST265

1

52030

1

Arm

# Picklist Print

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Work Order ID: 62737

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

D2844-3

Manufactured No

120

Each

13.0000



Arm



1 2  
10/10/75

## Location

## Loc Qty

## Loc Code

ST265

13

61156

3

61453

10

2

D3394-043

Manufactured No

120

Each

31.0000



Lug Assembly



4 8  
10/10/75

## Location

## Loc Qty

## Loc Code

ST420

19

60997

19

ST475

12

52331

12

12

MS21043-4

Purchased No

120

Each

807.0000



Nut



12 24  
10/10/75 (20)

## Location

## Loc Qty

## Loc Code

FG

40

104603

40

ST301

767

112492

25

113069

8

114523

434

114784

300

24

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Shop Packet Print

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# Picklist Print

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Page 5

Work Order ID: 62737

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

NAS1515H3

Purchased

No

120

Each

110.0000



Washer



3

6

*Handwritten signature*

Location

Loc Qty

Loc Code

ST277

110

111268

10

115675

100

*Handwritten signature*

NAS1515H4L

Purchased

No

120

Each

552.0000



WASHER



24

48

*Handwritten signature*

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

512

112492

11

114236

144

114265

357

*Handwritten signature*

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844*1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE